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ASH GROVE CEMENT WEST INC.

Inter-Office Memorandum

Date

July 5, 1991

To Ken Rone
From Daniel J. Peters

Copies to Dick Cooke
Subject

Steve Sheridan

Jim Post

George Wells

EAST TERMINAL

There were no work related injuries to terminal staff. Ly Lim received a full work release and returned to work on Monday. A monthly safety committee meeting was held on Friday with minutes of the meeting being posted. Safety committee member elections were held for one year terms with Mark Jones, Eric Nussle, and Mike Rosauer being re-elected to the committee. A portable emergency telephone was purchased and will be carried when an employee is working in the terminal alone. Hopefully, this will provide an effective solution for a long standing safety concern.

The local representative of Industrial Risk Insurers, Roland Falb, made a routine inspection of the new construction. A memo was distributed with his comments.

The Department of Labor and Industries has affirmed their jurisdiction over the wharf areas at the terminal which was earlier appealed. We have 15 working days to decide if further appeals should be filed.

Russ Johnson informed us that he has been referred to another doctor for treatment by Dr. Peterson. GAB was informed of this matter and will investigate the reason for the referral. Paula Harm's advice in this continuing case has not been received to date. Guy Cosway began employment on July 3 as instrument/Electrical supervisor and one instrument electrician was interviewed by Ben. John Hoffman and Bob Carrington were on vacation. Ann Whitmore of the ANEW program rescheduled her plant tour for next week.

There were no quality complaints received. Special precautions continued to be taken during Haliburton pod railroad car loading. No further contamination problems have occurred.



4

PROGRESS REPORT
SEATTLE TERMINAL

page 2

Railroad car unloading continued continuously as railroad cars were available. Montana City curtailed all shipments of cement due to low plant inventories. Leamington has dramatically increased shipments to cover for Montana City. The Sales department will look at transferring more customers to Leamington cement next week. All other plants met our cement orders but continued to complain of a lack of cement railroad cars. At times we received cement cars which were not compatible with achieving maximum unloading rates. The availability of cement and railroad cars has continued to become a greater concern.

The maintenance department continued working on outstanding safety items. Preparations were made for the removal of the blue building on the coal mill building. Removal will be done next Tuesday. Work continued on the finish mill refurbishing with work being performed on the water piping and the finish mill #1 clutch. George Clark received his asbestos supervisor certification card. Work was done on consolidating the oils currently used on site. An investigation was started into purchasing motion sensors for the bucket elevators in the packhouse/Group I silo area. A contractor was selected to install filter media in the Group II south dust collector.

Another silica barge was loaded for Tilbury Cement Ltd. on Friday. They will not need silica again until after their plant modifications are completed in September. Silica crushing at the Superior silica quarry reached +42,000 tons crushed. Crushing was minimal due to maintenance efforts on the plant equipment.

SARA Title III Sections 311 and 312 was updated and submitted. Mr. John Davis of the U.S. EPA indicated that we did not need to file Section 313 Form R because we are a distribution terminal.

Work was started on reviewing the sacking operation updates and will continue into next week. Work will also begin on developing a SPCC plan. Quarterly reports to Weyerhaeuser and King County BALD will be submitted. Monthly supervisor reports will be sent on Tuesday. Quarterly supervisor goal setting sessions will be conducted.

WEST TERMINAL

There was no activity at the terminal.

SHIPMENTS

East Terminal Sales West Terminal Sales LSNW Shipments 6151 tons 0 tons 0 tons